

# Work Order ID 61279

Thursday, August 12, 2010 10:41:18 AM



Page 1

Item ID: D350-636-013

Accept



Setup Start



Revision ID:

Item Name: Skidtube LH

Stop



Start Date: 8/12/2010 Start Qty: 1.00



Cust Item ID:

Required Date: 8/16/2010 Req'd Qty: 1.00

Customer:

Reference: REWORK

Approvals:

Process Plan: *mr*

Date: 10-8-12 Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D2750	Rev F

390

0.00



Packaging

Memo

0.00

PULL FROM STOCK D350-636-013  
B47576

Packaging

400

0.00



Powdercoat

Memo

0.00

REMOVE WEARPLATES  
REWORK AROUND SADDLE HOLES  
PAINT AS REQUIRED

Powder Coating

410

QC3- Inspect Part Finish

0.00



QC

Memo

0.00

Quality Control

<b>DART</b>				TEL.: 1-613-632-3336 FAX: 1-613-632-4443	
TRANSPORT CANADA APPROVAL # 09-89					
P/N	D350-636-013	CHG	CHG005		
DESC.	Skidtube Assembly	STC	SH99-7		
LOT	B47576	STC	SR00646SE		
MODEL	AS350/355	STC			
US PATENT # 5735484 CANADA FOREIGN PATENTS PENDING					
MADE IN CANADA					

1361279

# Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

**Work Order ID 61279**

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Item ID: D350-636-013

Accept

Setup Start

Revision ID:

Stop

Item Name: Skidtube LH

Start Date: 8/12/2010 Start Qty: 1.00

Cust Item ID:

Required Date: 8/16/2010 Req'd Qty: 1.00

Customer:

Reference: REWORK

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

420

Identify as per dwg & Stock Location: 72

0.00

Recy H

10/8/06 SP



Packaging

Memo

0.00

Packaging

ID AND STOCK UNDER NEW BATCH NUMBER

CHG005

HJ for BG 10-8-25

430

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

S 10/06/26

FO

440

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/08/26 HJ

mf

10-8-26

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Picklist Print

Thursday, August 12, 2010 10:41:18 AM

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Work Order ID: 61279



Parent Item: D350-636-013



Parent Item Name: Skidtube LH

Start Date: 8/12/2010

Required Date: 8/16/2010

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:H 02.09.25 Rearranged procedure steps KJ  
 IPP rev I 06.03.30 Per rev. D dwg EC  
 IPP Rev:J 07-07-28 Added SS Wearplates(Rev E) JLM Verified By:EC  
 IPP Rev:K 08-09-23 revF as per dwg DD verified by:ec IPP Rev:L  
 10.06.22 revise seq110 DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D350-636-013 		Manufactured	No				Each	6.0000		1			
Skidtube LH													

Location	Loc Qty	Loc Code
FG	1	
59993	1	
FG072	5	
47403	1	
47576	1	
55496	1	
56276	1	
58811	1	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries